1		<u>CLAIMS</u>	
2	We cla	aim:	
3			
4	1.	A subterranean structure, comprising:	
5		a continuous ribbon slab having a plurality of flights fabricated from concrete, the	
6	ribbon	slab defining periodic openings therein which generally align between adjacent	
7	flights.		
8			
9	2.	The subterranean structure of claim 1, and wherein the flights are separated by a	
10	slab interval, the structure further comprising a fill material located in the slab interval.		
11			
12	3.	The subterranean structure of claim 1, and wherein the periodic openings which	
13	are generally aligned between adjacent flights define a caisson, the structure further		
14	comprising a plurality of caisson liners, each caisson liner being located within an		
15	associ	ated caisson.	
16			
17	4.	The subterranean structure of claim 4, and wherein the caisson liners are filled	
18	with a	fill material.	
19			
20	5.	The subterranean structure of claim 1, and wherein the flights are defined by an	
21	outer perimeter and an inner perimeter, the structure further comprising outer sheet		
22	piling	located at the outer perimeter of the flights and between adjacent flights.	
23			
24	6.	The subterranean structure of claim 5, and further comprising inner sheet piling	
25	locate	d at the inner perimeter of the flights and between adjacent flights.	
26			
27	7.	The subterranean structure of claim 5, and further comprising a concrete wall	
28	attach	ed to the outer sheet piling and facing the inner perimeter of the flights.	
29			
30	8.	The subterranean structure of claim 7, and further comprising outer sheet piling	
31	locate	d at the inner perimeter of the flights and between adjacent flights.	
32	_		
33	9.	The subterranean structure of claim 8, and further comprising a concrete wall	
34	attach	ed to the inner sheet piling and facing the inner perimeter of the flights.	
35			

1 10. The subterranean structure of claim 7, and further comprising a concrete wall attached to the continuous ribbon slab at the inner perimeter of the flights.

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11. The subterranean structure of claim 1, and wherein the flights are defined by an outer perimeter and, when viewed in a plan view, the outer perimeter is in the shape of a circle.

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8 12. The subterranean structure of claim 1, and wherein the flights are defined by an outer perimeter and, when viewed in a plan view, the outer perimeter is in the shape of a polygon.

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13. The subterranean structure of claim 1, and wherein the flights are each defined by a slab width and a slab thickness, and each flight of the continuous spiral slab is defined by a slab outside diameter, and the flights are separated from one another by a slab interval, and further wherein at least one of the slab width, the slab thickness, the slab outside diameter, or the slab interval is different between at least two adjacent flights of the slab.

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19 14. The subterranean structure of claim 1, and wherein the flights are each defined 20 by a width, and wherein the width of each subjacent flight is greater than the width of an 21 immediately-above flight.

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23 15. The subterranean structure of claim 1, and wherein the flights are each defined 24 by a thickness, and wherein the thickness of each subjacent flight is greater than the 25 thickness of an immediately-above flight.

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16. The subterranean structure of claim 1, and wherein each flight of the continuous spiral slab is defined by an outside diameter, and wherein outside diameter of each subjacent flight is greater than the outside diameter of an immediately-above flight.

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- 31 17. A structure, comprising:
- 32 a building; and
- a foundation which supports the building, the foundation comprising a continuous ribbon slab having a plurality of flights fabricated from concrete.

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1	18.	A subterranean vessel, comprising:		
2		a top and a bottom; and		
3		a continuous closed wall connecting the top and the bottom, the wall comprising:		
4		a continuous ribbon slab having a plurality of flights fabricated from		
5		concrete and being defined by an inner perimeter; and		
6		wall panels attached to the inner perimeter of the ribbon slab between the		
7		top and the bottom.		
8				
9	19.	A subterranean structure, comprising a plurality of interleaved continuous ribbon		
10	slabs fabricated from concrete.			
11	•			
12	20.	A method of fabricating a subterranean structure, comprising:		
13		excavating soil to form a downward sloping ramp;		
14		forming a concrete slab on the downward sloping ramp;		
15		continuing to excavate soil to extend the downward sloping ramp to a location		
16	unde	r the concrete slab; and		
17		continuing to form the concrete slab on the downward sloping ramp so that a		
18	subte	subterranean structure is formed having an essentially continuous concrete slab with a		
19	first p	ortion which is above and spaced-apart from a second portion.		
20				
21	21.	The method of claim 20, and wherein the soil is excavated using a water jetting		
22	process.			
23				
24	22.	The method of claim 20, and wherein the second portion of the concrete slab is		
25	gene	generally in alignment with the first portion of the concrete slab, and the first and second		
26	portions are defined by a continuous outer perimeter and a continuous inner perimeter,			
27	the m	the method further comprising joining the first and second portions with a wall element at		
28	one o	of the inner or outer perimeters.		
29				
30	23.	The method of claim 21, and wherein the wall element is a first wall element, the		
31	meth	od further comprising joining the first and second portions with a second wall		
32	elem	element at the other of the inner or outer perimeters.		

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1	24. The method of claim 23, and wherein the inner perimeter defines a closed inner		
2	area of the subterranean structure, the method further comprising excavating soil out of		
3	the closed inner area.		
4			
5	25. The method of claim 24, and further comprising placing a top over the closed		
6	inner area.		
7			
8	26. The method of claim 20, and further comprising, prior to excavating, driving sheet		
9	piling to define an inner perimeter and an outer perimeter for the continuous concrete		

another.

13 27. The method of claim 26, and further comprising:

driving sheet piling downward from the second portion to further define the inner and out perimeters;

slab to thereby place the first and second portions in general vertical alignment with one

continuing to excavate soil to extend the downward sloping ramp to a location under the second portion of the concrete slab; and

continuing to form the concrete slab on the downward sloping ramp so that the essentially continuous concrete slab has a third portion which is below and spaced-apart from the second portion.

28. The method of claim 20, and further comprising forming generally aligned holes in the first and second portions, and removing excavated soil by passing it upwards through the generally aligned holes.

29. The method of claim 28, and further comprising:

placing a caisson liner through the generally aligned holes to define a caisson between the first and second portions of the essentially continuous concrete slab; and

filling the space between the first and second portions outside of the caisson with a fill material.

1	30.	A subterranean structure, comprising:			
2		a plurality of adjoined, spaced-apart concrete slabs positioned in a subterranean			
3	excav	excavation, the concrete slabs being generally vertically aligned to thereby define a			
4	plura	plurality of descending subterranean tunnels; and			
5		a fill material at least partially filling the plurality of descending subterranean			
6	tunne	tunnels.			
7					
8	31.	A method of supporting a secondary structure, comprising:			
9		forming a plurality of generally vertically aligned concrete slabs comprising an			
10	uppe	uppermost slab and a lowermost slab; and			
11		supporting the secondary structure on the uppermost slab.			
12					
13	32.	The method of claim 31, and wherein the plurality of generally vertically aligned			
14	concr	concrete slabs are formed in a subterranean location.			
15					
16	33.	The method of claim 31, and wherein:			
17		each vertically aligned concrete slab, with the exception of the lowermost slab, is			
18	asso	associated with an immediately subjacent slab; and			
19		selected ones of the vertically aligned concrete slabs are separated by an			
20	imme	immediately subjacent slab by a slab interval;			
21		the method further comprising placing a fill material in the slab interval.			
22					
23	34.	The method of claim 31, and wherein the plurality of generally vertically aligned			
24	conci	concrete slabs form a continuous slab.			
25					
26	35.	The method of claim 31, and wherein the secondary structure is a building.			